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## Article

# Engineering Functionalized Chitosan-Based Sorbent Material: Characterization and Sorption of Toxic Elements

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**Abstract:** The present study reports the engineering of functionalized chitosan (CH)-based biosorbent material. Herein, a two-step reaction was performed to chemically modify the CH using 1,4-bis(3-aminopropyl) piperazine to incorporate nitrogen basic centers for cations sorption from the aqueous environment. The resultant functionalized chitosan-based sorbent material was designated as CH-ANP and characterized using various analytical techniques, including elemental analysis, Fourier-transform infrared spectroscopy (FTIR), <sup>13</sup>C NMR (in solid-state), X-ray diffraction, and thermal analysis. Then, the newly engineered CH-ANP was employed for the removal of copper, lead, and cadmium in the aqueous medium. Langmuir sorption isotherm analysis revealed that the highest sorption abilities achieved were 2.82, 1.96, and 1.60 mmol g<sup>-1</sup> for copper, cadmium, and lead, respectively. Linear and nonlinear regression methods were deployed on the sorption data to study the behavior of the Langmuir, the Freundlich, and the Temkin sorption isotherms. Among the four different forms, the Langmuir isotherm type 1 fit well to the experimental data as compared to the other models. It also showed the lowest values of error, and a higher correlation coefficient than the Freundlich and Temkin models; thus it was the best fit with the experimental data compared to the latter two models. In conclusion, the findings suggest that chemically modified novel materials with enhanced Lewis basic centers are useful and promising candidates for the sorption of various toxic cations in aqueous solution.

**Keywords:** sorption; chitosan; functionalization; glycidyl methacrylate; characterization; cation removal; isotherm

## 1. Introduction

The release of toxic metal cations to the ecosystem through industrial wastewater is an alarming situation. The presence of such metal ions is a threat to animals and humans due to its toxic nature

in both soil and water [1]. These metals ions entered the aquatic environment through wastewater coming from different industries such as the fertilizer industry, mining, ore, refining, electroplating, painting, batteries, and tanneries [2]. One of the most toxic metal ions is lead, which is considered as a natural toxin. Lead is mostly released from factories, metal recycling, lead–acid batteries, and pipes [3]. Its exposure can cause reproductive, renal, hematopoietic, and central nervous system disorders in the human body [4]. Acute exposure mostly results in headaches, nausea, emotional disruption, and cognitive changes [5]. Cadmium, a heavy metal ion, has an ample noxiousness and harmful impact on most of the organ systems [6]. Cadmium is considered as one of the toxic substances to humans and can cause death. Exposure to cadmium through soil, water, and air can cause cancer, respiratory, central, and peripheral nervous, urinary, and skeletal disorders [7]. Copper is a crucial component for human body, acting as a cofactor of a variety of enzymes such as cytochrome oxidase, ceruloplasmin, superoxide dismutase, dopamine  $\beta$ -hydroxylase, and tyrosinase. However, excess copper and other toxic metal ions can disturb the capability of the liver for disrupting excess copper contents inside the human body. Thus, eventually affecting the organ system such as nervous, reproductive, and adrenal functions, connective tissues, the learning ability of newborn babies, etc. [8–11].

Various physical and chemical processes have been developed for the decontamination of these toxic metal ions from industrial effluents such as filtration [12], solvent extraction [13], precipitation, ion exchanger [14], reverse osmosis [15], oxidation/reduction [16], filtration [12], electrochemical techniques [17], and sorption [18,19]. Currently, sorption is advocated as one the most efficient, low-cost, and simple techniques for eliminating toxic metal ions from aqueous solution. It is currently perceived as a successful and monetary strategy for the expulsion of contaminants from water and wastewater systems. Therefore, there is a need for synthesizing an efficient, low cost, simple, and environmentally friendly sorbent for cations remediation from wastewater [20]. For the decontamination of these toxic metal ions from wastewater, a variety of synthetic as well as natural polymers is being manufactured or modified chemically. Sorbents obtained from biopolymers of natural origin have immensely being used to remove heavy metal ions from industrial wastewater and related aqueous environments [21]. Biopolymers can completely decontaminate metal ions from industrial effluents. The class of said biopolymers subsumes cellulose, chitin, chitosan, lignins, alginate, and carrageens [22–24].

After cellulose, chitin is considered the most abundant natural polymer obtained from the arthropod's exoskeleton, mostly crabs (*Malacostraca*) and insects (Insecta) [25]. Chitosan is a linear polysaccharide and deacetylated derivative of chitin [24]. It has been intensively applied in food industries, biomedical, biotechnological, pharmaceutical, cosmetics, agricultural, and water treatment [26]. Chitosan is biocompatible, environmentally friendly, antibacterial, and biodegradable; it also demonstrates high sorption capacity toward metal ions because of the chemical composition of amino and hydroxyl groups [24,27]. The degree of deacetylation is the main controlling factor for sorption capacity [28]; it also affects the properties of chitosan, which are mainly physical, chemical, and biological. The alteration of natural polymers is an effective technique for the manufacturing of new materials to present extraordinary properties and amplify the field of the plausible uses of those large existing biopolymers [29]. Different strategies have been utilized either to change characteristic chitosan physically or artificially to boost up the sorption limit [30]. In earlier studies, it has been confirmed that the available functional amino hydroxyl entities at the second and sixth carbon locations empower an assortment of chemical alterations [31]. Chitosan (CH) has been alluring on the grounds that the available functional entities impart the cationic and chelating characteristics, which are useful for its functionalization and/or to engineer functionalized CH-based constructs. The chemically altered CH has a more prominent take-up limit with respect to substantial metal ions [32].

The presented investigation was objected to chemically modify chitosan with glycidyl methacrylate [23], followed by reaction with 1,4-bis(3-aminopropyl) piperazine in a second step to increase the number of Lewis basic centers for decontamination from aqueous solution. The aim of the work is to prepare a green sorbent with a high sorption capacity for cations. The biodegradability and nontoxicity of the chitosan and modified products make them sustainable tools for wastewater

treatment. After characterization, the as-prepared material was subjected to investigate its sorption capacity for copper, cadmium, and lead metal ions in aqueous solutions. The chemically modified chitosan's sorption limit was additionally assessed by contemplating the equilibrium sorption isotherm for copper, cadmium, and lead with a batch-wise procedure. The sorption capacity of the newly engineered material was compared with the raw chitosan. Moreover, to get the equilibrium information, several sorption isotherms, i.e., (1) the Langmuir, (2) the Freundlich, and the (3) Temkin and parameter values of these isotherms were also acquired in this study.

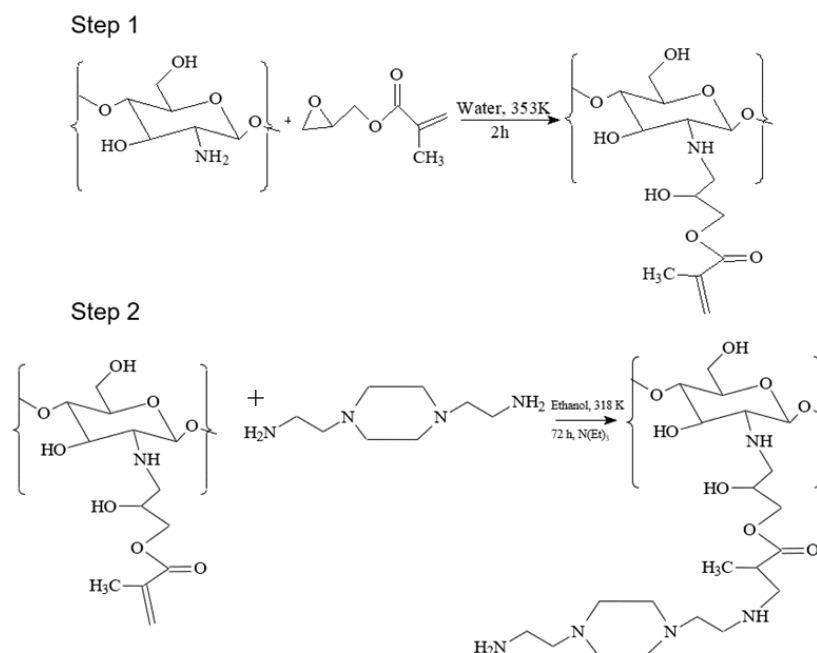
## 2. Materials and Methods

### 2.1. Chemicals, Reagents and Materials

Chitosan (78% of deacetylation, Mwt 195 kDa) powder was obtained from the Primex Ingredients A.S. (Norway). Ethanol (Synth), 1,4-bis (3-aminopropyl)piperazine (Sigma-Aldrich, St. Louis, MO, USA), copper, cadmium, and lead nitrates all were of analytical quality and were used without further treatment.

### 2.2. Procedure for Modification of Chitosan

The present study involves a two-step reaction to modify the CH for cations sorption from aqueous environment. Firstly, CH modification was performed using glycidyl methacrylate by the reaction of its epoxy ring with the amino group of chitosan, which leads to the opening of the three-member ring through nucleophilic substitution reaction. In neutral pH, the amino group of chitosan is most favorable nucleophilic center. The reaction was reported for the first time using environmentally friendly solvent water [22]. In the second step, this product, which contains a double bond of the glycidyl methacrylate, acts as Michael's acceptor in a reaction with 1,4-bis (3-aminopropyl) piperazine using triethylamine as a catalyst. In a typical procedure, CH (4.0 g) was taken in 250-mL three-necked flasks containing 200 mL of water. The suspension was continuously shaken for 15 min at 353 K. After getting a homogenous mixture, 2.65 mL of glycidyl methacrylate was slowly incorporated and placed under constant stirring for 2 h. The resultant material (CH-gly) was filtered, repeatedly washed with ethanol, and dried under a vacuumed environment for 6 h at 318 K. In the second phase, 3.0 g of CH-gly was added to 150 mL of ethanol in a three-necked flask of 250 mL under constant stirring at 333 K. Then, 3.0 mL of 1,4-bis (3-aminopropyl) piperazine was added, followed by the addition of 1.0 mL of catalyst, namely triethylamine (Et<sub>3</sub>N). For completion of the reaction, the above mixture was mechanically stirred for up to 72 h. After the designated reaction time, the chemically modified chitosan (CH-APN) was filtered and ethanol washed, which was followed by deionized water washing, and then dried under a vacuumed environment for 6 h at 318 K. The schematic illustration of the whole chemical reaction is shown in Figure 1.



**Figure 1.** A stepwise illustration of the chemical reaction performed to modify the chitosan (CH). Step 1 involves the reaction between CH and glycidyl methacrylate, while step 2 shows the reaction between CH modified in step 1 and 1,4-bis (3-aminopropyl) piperazine. At the end of this two-step reaction, the requisite products of modified chitosan, i.e., CH-gly (from step 1) and chemically modified chitosan (CH-ANP, from step 2) were obtained.

### 2.3. Characterization Studies

The elemental analysis of pristine and modified CH material was carried out using a Perkin Elmer model PE 2400 elemental analyzer. Fourier-transform infrared spectroscopy (FTIR) was performed using a Bomem Spectrophotometer (MB-series). All test samples, i.e., pristine CH, and the requisite products of modified chitosan, i.e., CH-gly and CH-ANP were prepared as KBr pellets. Then, the test samples containing KBr pellets were used to record the FT-IR spectra at the wavelength range, i.e.,  $4000\text{--}400\text{ cm}^{-1}$  with 32 scans and  $4\text{ cm}^{-1}$  resolution.

The solid-state  $^{13}\text{C}$  NMR spectra of the samples, i.e., pristine CH, CH-gly, and CH-ANP materials was performed using a Bruker AC 300/P spectrometer. The evaluations were recorded at 75.47-MHz frequencies, along with 4-kHz magic angle spinning, 5-s pulse repetitions, and a 1-ms time of contact. Shimadzu XD-3A diffractometer (35 kv, 25 mA) was utilized for X-ray diffraction patterns, in  $2\theta$  form between the range of  $1.5^\circ$  and  $50^\circ$  with nickel-filtered  $\text{CuK}\alpha$  radiation, and 0.154-nm wavelength. A Shimadzu TGA 50 apparatus was used for thermogravimetric curves, argon-filled air at a  $1.67\text{ cm}^3\text{ s}^{-1}$  flow rate, with a  $0.167\text{ K s}^{-1}$  heat rate. The cation sorption extent was persuaded by figuring out the diversity between the initial concentration in the aqueous solution and that of the supernatant.

### 2.4. Sorption Experiments

The batch process was used to investigate the metal ions sorption ability of the modified chitosan from aqueous solution. In a typical procedure, 25.0 mL of metal solution was taken in a different polyethylene flask, and 20 mg of the newly prepared material was added to it. The concentration of the metal solution used in the experiment ranged from  $7.0 \times 10^{-4}$  to  $2.0 \times 10^{-3}\text{ mol dm}^{-3}$  at neutral pH. In order to obtain the period associated with the saturation of the isotherms, kinetic experiments were previously performed using similar cationic solutions. The suspension was shaken by an orbital apparatus at  $298 \pm 1\text{ K}$  for 24 h to reach isothermal saturation. This time was previously established by using the same procedure to obtain an isotherm with a well-defined plateau, indicating that all basic centers in each biopolymer were saturated by cations. An isotherm having a well-defined plateau was

obtained by a similar method after 4 h of contact time, demonstrating the saturation of basic centers on chitosan. The number of cations sorbed was determined by separating the supernatant solution from the solid material through decantation. The aliquot obtained was analyzed using ICP-OES (Inductively coupled plasma-optical emission spectrometry) for the presence of cations, and the quantity of the cations sorbed in the sorption process was calculated ( $\text{mmol g}^{-1}$ ) by Equation (1).

$$Nf = \frac{ni - ns}{m} \quad (1)$$

where  $Nf$ ,  $ni$ , and  $ns$  represent the number of mole of cations at the equilibrium stage, while  $m$  represents the mass of the sorbent [33]. In addition, during the whole sorption process, the linear and nonlinear methods were applied to study the Langmuir, the Freundlich, and the Temkin isothermal behavior.

### 3. Results and Discussion

The chemical modification of CH was performed in two-step reactions to obtain the requisite products of modified CH, i.e., CH-ANP. It was expected that the newly engineered material based on modified CH, i.e., CH-ANP, could have a higher affinity toward cations from the aqueous solution than its pristine CH counterpart.

#### 3.1. Elemental Analysis

Elemental analysis confirmed the chemical modification of CH by expressing a change in the percentage of nitrogen and carbon along with their correspondent C/N molar ratio. The results obtained are summarized in Table 1. The change in the amount of these elements ( $L_0$ ) was determined using Equation (2) [22,34]. When chitosan was treated with glycidyl methacrylate in the first step, the amount of carbon increased, and the nitrogen decreased from 7.39 to 5.89  $\text{mmol g}^{-1}$ , whereas the C/N ratio increased from 6.42 to 8.73  $\text{mmol g}^{-1}$  due to the absence of nitrogen inside the glycidyl methacrylate molecule. On the other hand, the quantity of nitrogen increased, and the C/N ratio dropped to 7.31  $\text{mmol g}^{-1}$  when this material was reacted with 1,4-bis(3-aminopropyl) piperazine. It is speculated that the increase in the amount of nitrogen will provide excessive basic centers for cations. These results show the incorporation of 1,4-bis(3-aminopropyl) piperazine molecule in the chitosan backbone. Hence, it will result in a higher sorption of cations from aqueous solution.

$$L_0 = \frac{\%Element \times 10}{Atomic\ mass\ of\ element} \quad (2)$$

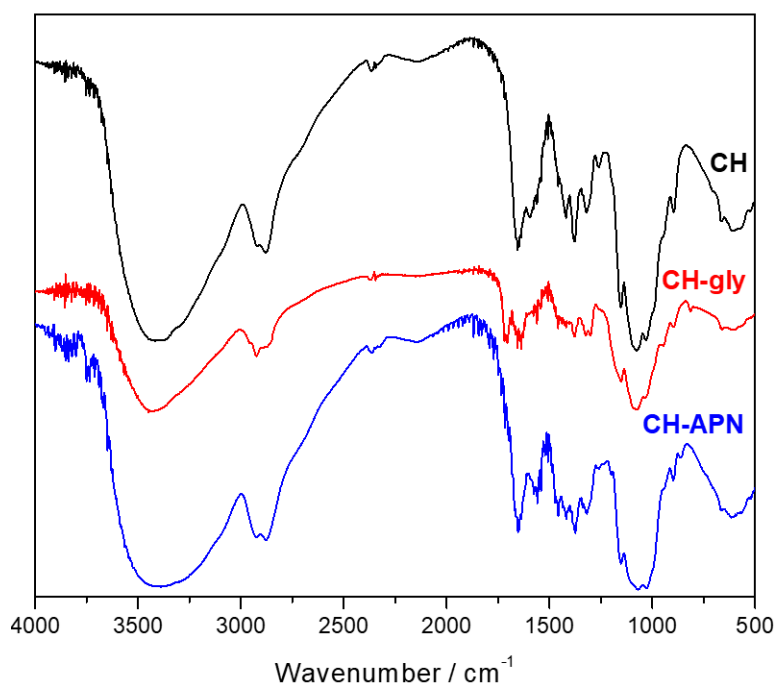
**Table 1.** Elemental analysis profile showing the available carbon (C), and nitrogen (N) in percent, number of moles, and the corresponding C/N molar ratio of pristine CH and modified CH materials, i.e., CH-gly and CH-ANP.

| Sample | C/%   | N/%  | C/ $\text{mmol g}^{-1}$ | N/ $\text{mmol g}^{-1}$ | C/N  |
|--------|-------|------|-------------------------|-------------------------|------|
| CH     | 40.63 | 7.39 | 33.86                   | 5.27                    | 6.42 |
| CH-gly | 44.04 | 5.89 | 36.7                    | 4.20                    | 8.73 |
| CH-ANP | 45.65 | 5.38 | 38.04                   | 5.20                    | 7.31 |

#### 3.2. Fourier-Transform Infrared Spectroscopy (FTIR)

The FTIR spectra were recorded to study the change in the functional entities in the CH modified materials, i.e., CH-gly and CH-ANP. The chemical modification of CH with 1,4-bis (3-aminopropyl) piperazine (CH-ANP) was further substantiated by comparing its FTIR spectrum with CH and CH-gly. A typical FTIR spectrum of chitosan showed characteristic bands at (i)  $3405\text{ cm}^{-1}$  because of the OH and  $\text{NH}_2$  stretching vibrations, while the (ii) bands at  $2916$  and  $2877\text{ cm}^{-1}$  were due to the C–H

stretching vibrations. (iii) Amide 1 showed a band at  $1655\text{ cm}^{-1}$ , while (iv) the band for the N–H bond and primary OH alcohol bond appeared at  $1592\text{ cm}^{-1}$  and  $1426\text{ cm}^{-1}$ , respectively. (vi) The  $\text{CH}_3$  symmetrical deformation mode appeared at  $1379$  and  $1419\text{ cm}^{-1}$ . (vii) The band for the C–O stretching vibration and  $\beta$ -glycosidic bond between carbon 1 and 4 was presented at  $1076\text{ cm}^{-1}$ . The spectra of chemically modified chitosan CH-gly and CH-ANP were different from the pristine chitosan, as can be seen in Figure 2. The CH-gly showed a band at  $1719\text{ cm}^{-1}$  that represents the carbonyl of glycidyl methacrylate and a stretching vibration carbon double bond at  $1635\text{ cm}^{-1}$ . In the second step of the modification, the reaction of CH-gly with 1,4-bis (3-aminopropyl)piperazine results in the disappearance of the double bond in the spectrum of CH-ANP, which corroborates the successful attachment of 1,4-bis (3-aminopropyl)piperazine to CH-gly [34].

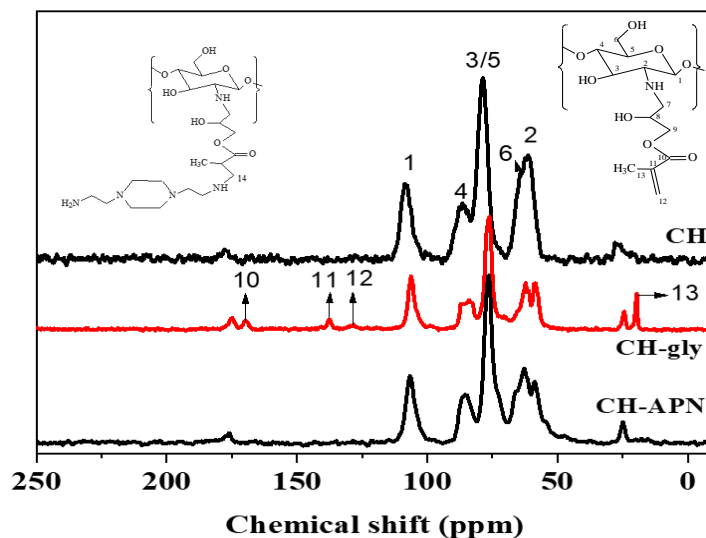


**Figure 2.** Fourier-transform infrared spectroscopy (FTIR) spectra of pristine CH and chemically modified CH-based materials, i.e., CH-gly and CH-ANP.

### 3.3. The $^{13}\text{C}$ NMR Spectral Analysis

The presence of new basic centers was shown by the nuclear magnetic resonance spectrum of the CH-ANP. The spectrum of chitosan showed a characteristic peak for C1 at 105 ppm. The peaks for C2 and C<sub>3</sub>/C<sub>5</sub> appeared at 58 ppm and 75 ppm, respectively. The C<sub>4</sub> and C<sub>6</sub> showed peaks at 84 ppm and 62 ppm, respectively, as indicated in Figure 3. Both peaks at 175 ppm and 19 ppm are due to the presence of carbonyl carbon and the methyl group of chitin due to incomplete deacetylation. The chemically modified chitosan CH-gly indicated two prominent peaks at 128 ppm and 137 ppm, which were due to the double bond of glycidyl methacrylate [22]. Other peaks at 19 ppm and 169 ppm are associated with methyl and carbonyl of glycidyl methacrylate, confirming the first step of the modification of chitosan. However, when this intermediate product was further altered (CH-ANP) in the second step, the two peaks at 128 ppm and 137 ppm due to vinyl carbon disappeared, showing the attachment of 1,4-bis (3-aminopropyl)piperazine molecule to this product. This also supports our results from elemental and FTIR spectroscopy in increasing the Lewis basic centers for cations sorption from aqueous medium.

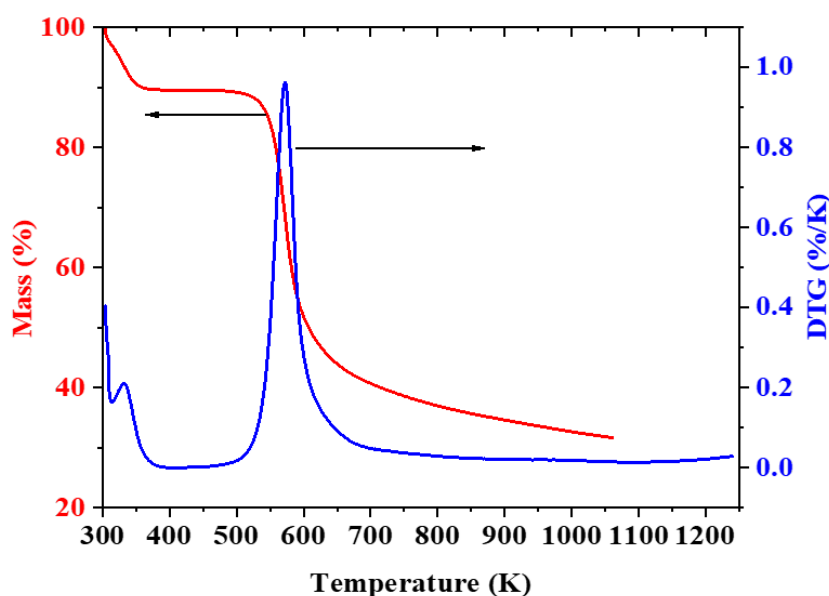




**Figure 3.** Chemical shift profile based on the  $^{13}\text{C}$  NMR spectra of pristine CH and chemically modified CH-based materials, i.e., CH-gly and CH-ANP.

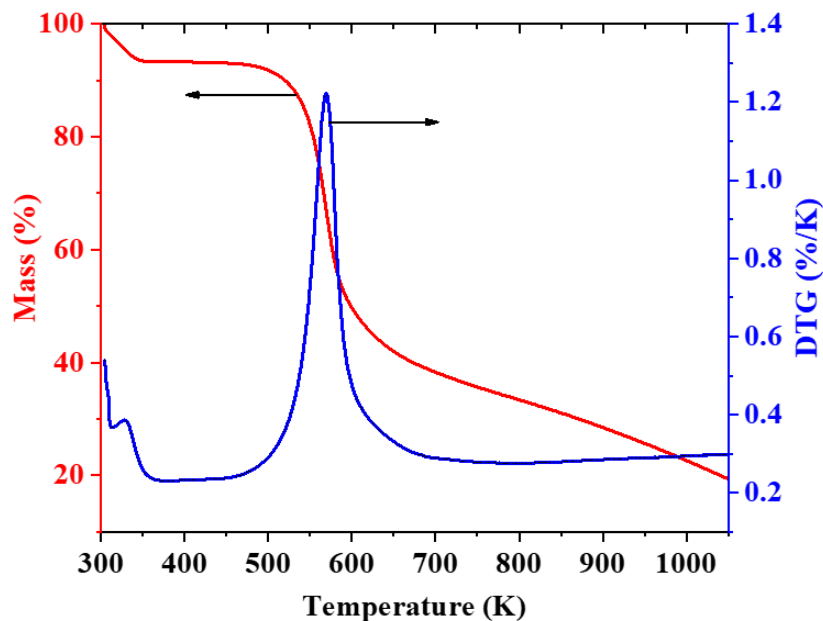
### 3.4. Thermal Analysis of CH-Gly and CH-ANP

Figures 4 and 5 both show the thermal behavior of pristine CH and the chemically modified final product, i.e., CH-ANP, respectively. Differential curves for both the materials clearly showed two distinctive peaks for chitosan and CH-ANP, respectively. As shown in Figure 4, the DTG (Derivative thermogravimetric curve) of CH showed a mass loss of 9% due to water at 335 K, and the other peak appeared at 570 K with 57% mass loss. The modified CH indicated a characteristic peak at 328 K of water with 6% mass loss. The second mass loss of modified chitosan occurred at 569 K, which resulted in the degradation of biopolymer with a mass loss of 58%, as indicated in Figure 5. The pristine chitosan was found to be more stable than the chemically modified chitosan with a slightly higher mass loss [23].



**Figure 4.** Thermal behavior of pristine CH in terms of DTG and mass loss profile.

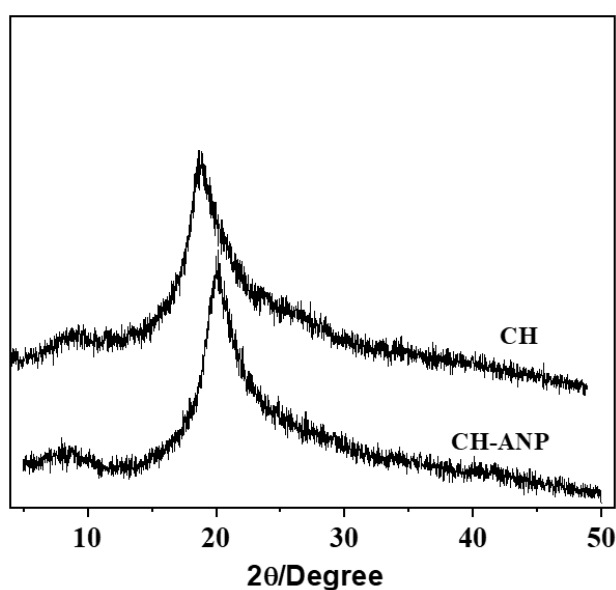




**Figure 5.** Thermal behavior of chemically modified CH-based final product, i.e., CH-ANP in terms of DTG and mass loss profile.

### 3.5. X-ray Diffraction

The crystallinity of the pristine and chemically modified chitosan (CH-ANP) was determined using X-ray diffraction analysis. Pristine chitosan showed poor crystallinity, as demonstrated in the diffraction pattern in Figure 6. At  $2\theta = 9^\circ$  and  $2\theta = 18^\circ$ , both the characteristic broad peaks were observed for CH. The diffraction pattern of modified chitosan (CH-ANP) showed slightly different behavior as compared to pristine chitosan. The first peak shifted to a lower value and appeared at  $2\theta = 8^\circ$ , while the second peak appeared at a higher value of  $2\theta = 20^\circ$ . The chemically modified chitosan also displayed low crystallinity due to the insertion of a new molecule into the chitosan pendant chain. This result was also in accordance with those obtained from NMR spectroscopy that mark the precursor chitosan chemical alteration.



**Figure 6.** The typical X-ray diffractogram patterns of pristine CH and the chemically modified CH-based final product, i.e., CH-ANP.

### 3.6. Sorption Study

The sorption potential of chemically modified CH-ANP was tested against copper, lead, and cadmium in an aqueous environment. The cations sorption occurred on the surface of sorbent when coming in contact with cation solution and the cations partitioned between the sorbent/solution interface. The amount of cations on the sorbent increased with time until a dynamic equilibrium was established; this phenomenon is mostly determined from sorption isotherm. In this study, both linear and nonlinear models for Langmuir, Freundlich, and Temkin isotherms were deployed, and the results obtained are summarized in Table 2 [35]. The results showed that the chemically modified chitosan (CH-ANP) has a higher sorption capacity for copper, lead, and cadmium as compared to the pristine chitosan. The isotherms revealed that the sorption of cations on the surface of sorbent increased with time until surface saturation. The CH-ANP demonstrated higher sorption capacity for copper (2.82 mmol g<sup>-1</sup>) than cadmium (1.96 mmol g<sup>-1</sup>) and lead (1.60 mmol g<sup>-1</sup>) based on Langmuir sorption isotherm type 1, which shows its higher selectivity for copper as compared to the other metals, as shown in Table 3 [36]. The CH-ANP contains nitrogen, which acts as a borderline basic center with relatively high electronegativity, and polarizability favors linkage with the borderline copper atom in contrast to the soft metals lead and cadmium [37]. The raw chitosan exhibited lower sorption capacity for the copper (1.40 mmol g<sup>-1</sup>) than cadmium (1.35 mmol g<sup>-1</sup>) and lead (1.19 mmol g<sup>-1</sup>) in comparison with the chemically modified materials.

**Table 2.** Sorption isotherm model, the linear and nonlinear representations and respective plot graphical forms.

| Isotherm        | Nonlinear Form   | Linear Form   | Plot                             |
|-----------------|--|---|----------------------------------|
| Langmuir type 1 | $Nf = \frac{NsbCs}{1 + bCs}$   | $\frac{Cs}{Nf} = \frac{Cs}{Ns} + \frac{1}{Nsb}$                           | $\frac{Cs}{Nf}$ vs $Cs$          |
| Langmuir type 2 |  | $\frac{1}{Nf} = \left[ \frac{1}{Nsb} \right] \frac{1}{Cs} + \frac{1}{Ns}$ | $\frac{1}{Nf}$ vs $\frac{1}{Cs}$ |
| Langmuir type 3 |  | $Nf = Ns - \left[ \frac{1}{b} \right] + \frac{Nf}{Cs}$                    | $Nf$ vs $\frac{Nf}{Cs}$          |
| Langmuir type 4 |  | $\frac{Nf}{Cs} = bNs - bNf$   | $\frac{Nf}{Cs}$ vs $Nf$          |
| Freundlich      | $Nf = KfCs^{\frac{1}{n}}$  | $\log Nf - \log Kf + \frac{1}{n} \log Cs$                                 | $\log Cs$ vs $\log Nf$           |
| Temkin          | $Nf = \ln (K_T Cs)^{\frac{1}{n_T}}$  | $Nf = n_T \ln K_T + n_T \ln Cs$   | $Nf = n_T \ln K_T + n_T \ln C$   |
| Standard error  | $SE = \sqrt{\frac{1}{m-p}} \sum_{i=1}^m (N_{f \exp i} - N_{f \text{cali}})^2$          |   |                                  |
| Chi-square      | $\chi^2 = \sum_{i=1}^m \frac{(N_{f \exp i} - N_{f \text{cali}})^2}{N_{f \text{cali}}}$ |   |                                  |

The quantity of cations sorbed and the remaining supernatant at equilibrium were determined from an isotherm. It also gives information about the interaction between the sorbent and sorbate molecules. The four different Langmuir isotherms types in both linear and nonlinear regression analyses were performed along with experimental data with Freundlich and Temkin models to obtain the best results. It is seen that the anticipated values of constant and the values of correlation coefficients for every one of the four linear forms of Langmuir isotherms are very contrasting, as shown in Table 3. The correlation coefficient value acquired from Langmuir isotherm type 1 was more precise than those of the other linear equations. The obtained correlation coefficient values displayed best fits with the Langmuir type 1 equation to the exploratory information in correlation with direct types of the Langmuir isotherm, as shown in Table 3. Standard Error (SE), chi-square, and  $\chi^2$  values were extremely little for the Langmuir model type 1, as compared to other tested conditions.

**Table 3.** Isotherm results of tested divalent metal ions for their interaction with the chemically modified CH-ANP material. Four different linear types (type I to type IV) of Langmuir were employed under standard conditions. (Abbreviations:  $N_f$ —number of sorbed moles ( $\text{mmol g}^{-1}$ ),  $N_s$  ( $\text{mmol g}^{-1}$ ), and  $b$  ( $\text{g mmol}^{-1}$ )—Langmuir parameters,  $r$ —correlation coefficients, and SE—standard errors).

| Material | Isotherm         | Constant | Type I          | Type II         | Type III        | Type IV         |
|----------|------------------|----------|-----------------|-----------------|-----------------|-----------------|
| CH-ANP   | $\text{Cu}^{2+}$ | $N_f$    | 2.82            | 2.82            | 2.82            | 2.82            |
|          |                  | $N_s$    | $2.94 \pm 0.01$ | $2.93 \pm 0.01$ | $2.95 \pm 0.02$ | $2.95 \pm 0.14$ |
|          |                  | $b$      | $2.63 \pm 0.01$ | $2.62 \pm 0.01$ | $2.59 \pm 0.01$ | $2.57 \pm 0.06$ |
|          |                  | $R^2$    | 0.999           | 0.996           | 0.993           | 0.993           |
|          |                  | SE       | 0.034           | 0.034           | 0.031           | 0.031           |
|          |                  | $\chi^2$ | 0.007           | 0.007           | 0.006           | 0.006           |
|          | $\text{Pb}^{2+}$ | $N_f$    | 1.60            | 1.60            | 1.60            | 1.60            |
|          |                  | $N_s$    | $1.85 \pm 0.03$ | $1.89 \pm 0.01$ | $1.88 \pm 0.01$ | $1.88 \pm 0.01$ |
|          |                  | $b$      | $0.61 \pm 0.01$ | $0.57 \pm 0.01$ | $0.58 \pm 0.05$ | $0.58 \pm 0.08$ |
|          |                  | $R^2$    | 0.998           | 0.998           | 0.995           | 0.995           |
|          |                  | SE       | 0.016           | 0.016           | 0.016           | 0.016           |
|          |                  | $\chi^2$ | 0.002           | 0.001           | 0.001           | 0.001           |
|          | $\text{Cd}^{2+}$ | $N_f$    | 1.96            | 1.96            | 1.96            | 1.96            |
|          |                  | $N_s$    | $2.48 \pm 0.03$ | $2.51 \pm 0.01$ | $2.51 \pm 0.02$ | $2.52 \pm 0.01$ |
|          |                  | $b$      | $0.45 \pm 0.01$ | $0.43 \pm 0.01$ | $0.43 \pm 0.01$ | $0.43 \pm 0.01$ |
|          |                  | $R^2$    | 0.998           | 0.999           | 0.993           | 0.993           |
|          |                  | SE       | 0.025           | 0.025           | 0.025           | 0.026           |
|          |                  | $\chi^2$ | 0.0026          | 0.003           | 0.003           | 0.003           |

The error capacities for the Freundlich isotherms indicated higher qualities than the Langmuir isotherm type 1, as can be seen in the information recorded in Table 4 for artificially altered chitosan. The Temkin sorption isotherm model (direct and nonlinear), as shown in Table 2, was additionally applied to assess the sorption possibilities of the sorbent. Its capability is communicated by the values that appear in Table 2 for copper, lead, and cadmium, showing a lower biopolymer–metal connection for the lead. If there should be an occurrence of a nonlinear model, these isotherms demonstrated a lower relationship coefficient when contrasted with the straight model for altered items, as shown in Table 5. The chi-square ( $\chi^2$ ) test was used to confirm the proficiency and adjustment of the models, as reported in earlier studies [38]. The dissemination of error and chi-square test esteems were lower on the off chance that Langmuir isotherm type 1 fit the trial information better. The error elements of the Freundlich and Temkin models likewise were higher than that of the Langmuir model, demonstrating its lowest fit to the outcomes. The amount of cations sorbed has been compared with the pristine chitosan. The amount that the cations were sorbed by the modified chitosan has also been compared with already synthesized material available in the literature, as shown in Table 6. However, it is very difficult to compare our results with the literature due to the differences in the chitosan source as well as differences in the degree of deacetylation and the molecular weight of the polymeric chain. This is because the extent of sorption depends on its source, its degree of deacetylation, molecular weight, the nature of the cations, and the pH of the solution [39].

**Table 4.** Isotherm results of tested divalent metal ions for their interaction with the chemically modified CH-ANP material. The results are based on a linear model of Freundlich and Temkin. (Abbreviations:  $K_f$  (mmol g<sup>-1</sup>) and  $n$ —Freundlich parameters,  $K_T$  (mmol dm<sup>-3</sup>), and  $b$  (kJ mol<sup>-1</sup>)—Temkin parameters,  $r$ —correlation coefficients, and SE—standard errors).

| Isotherm   | Constant | Cu (II)          | Pb (II)         | Cd (II)         |
|------------|----------|------------------|-----------------|-----------------|
| Freundlich | $K_f$    | $1.74 \pm 0.01$  | $0.71 \pm 0.02$ | $0.80 \pm 0.02$ |
|            | $n$      | $3.37 \pm 0.02$  | $1.72 \pm 0.03$ | $2.46 \pm 0.03$ |
|            | $R^2$    | 0.916            | 0.985           | 0.951           |
|            | SE       | 0.59             | 0.03            | 0.35            |
|            | $\chi^2$ | 5.12             | 0.30            | 0.60            |
| Temkin     | $K_T$    | $43.56 \pm 0.02$ | $6.24 \pm 0.01$ | $4.08 \pm 0.02$ |
|            | $b$      | $0.879 \pm 0.01$ | $2.46 \pm 0.03$ | $1.39 \pm 0.01$ |
|            | $R^2$    | 0.970            | 0.970           | 0.991           |
|            | SE       | 0.08             | 0.05            | 0.04            |
|            | $\chi^2$ | 0.603            | 0.010           | 0.010           |

**Table 5.** Isotherm results of tested divalent metal ions for their interaction with the chemically modified CH-ANP material. The results are based on nonlinear Langmuir, Freundlich, and Temkin models. (Abbreviations:  $N_f$ —number of sorbed moles (mmol g<sup>-1</sup>),  $N_s$  (mmol g<sup>-1</sup>), and  $b$  (g mmol<sup>-1</sup>)—Langmuir parameters,  $K_f$  (mmol g<sup>-1</sup>) and  $n$ —Freundlich parameters,  $K_T$  (mmol dm<sup>-3</sup>), and  $b$  (kJ mol<sup>-1</sup>)—Temkin parameters,  $r$ —correlation coefficients, and SE—standard errors).

| Isotherm   | Constant | Cu (II)           | Pb (II)         | Cd (II)         |
|------------|----------|-------------------|-----------------|-----------------|
| Langmuir   | $N_f$    | 2.82              | -               | -               |
|            | $N_s$    | $2.96 \pm 0.01$   | $1.87 \pm 0.01$ | $3.50 \pm 0.03$ |
|            | $b$      | $2.53 \pm 0.07$   | $0.59 \pm 0.01$ | $0.44 \pm 0.01$ |
|            | $R^2$    | 0.998             | 0.997           | 0.997           |
|            | $\chi^2$ | 0.001             | 0.003           | 0.0006          |
| Freundlich | $K_f$    | $1.84 \pm 0.08$   | $0.81 \pm 0.04$ | $0.88 \pm 0.04$ |
|            | $n$      | $4.12 \pm 0.51$   | $3.28 \pm 0.32$ | $2.56 \pm 0.21$ |
|            | $R^2$    | 0.904             | 0.945           | 0.957           |
|            | $\chi^2$ | 0.062             | 0.007           | 0.01            |
| Temkin     | $K_T$    | $42.32 \pm 11.40$ | $6.76 \pm 1.20$ | $4.08 \pm 0.3$  |
|            | $b$      | $1.94 \pm 0.11$   | $2.57 \pm 0.31$ | $1.39 \pm 0.05$ |
|            | $R^2$    | 0.964             | 0.980           | 0.992           |
|            | $\chi^2$ | 0.023             | 0.002           | 0.001           |

**Table 6.** Comparison of chemically modified chitosan (CH-ANP) with the literature for divalent cations sorption (mmol g<sup>-1</sup>) from aqueous solution.

| Sorbent  | Cu (II) (mmol g <sup>-1</sup> ) | Pb (II) (mmol g <sup>-1</sup> ) | Cd (II) (mmol g <sup>-1</sup> ) | References   |
|--|---------------------------------|---------------------------------|---------------------------------|--------------|
| CS-ag-CM   |                                 | 0.88                            | 1.49                            | [40]         |
| Chitosan-Vanillin-Schiff base  |                                 | 0.11                            |                                 | [41]         |
| Chitosan-O-Vanillin Schiff base  |                                 | 0.319                           |                                 |              |
| Chitosan-Schiff base   | 1.74                            |                                 |                                 | [42]         |
| PLLA/CH  | 1.75                            |                                 |                                 | [43]         |
| grafted crosslinked chitosan beads (G/ECH-CS)                              | 0.47                            | 0.19                            | 0.14                            | [44]         |
| Modified chitosan beads  | 2.21                            |                                 | 1.58                            | [28]         |
| Glutaric acid modified Pb (II) imprinted chitosan-based composite membrane |                                 | 0.36                            |                                 | [45]         |
| bentonite-chitosan composite   |                                 | 0.39                            | 0.84                            | [46]         |
| CH-ANP   | 2.82                            | 1.60                            | 1.96                            | Present Work |

#### 4. Conclusions

The incorporation of nitrogen basic centers in chitosan by chemical modification with glycidyl methacrylate and 1,4-bis (3-aminopropyl) piperazine was carried out and confirmed by NMR spectroscopy in solid-state, elemental analysis, infrared spectroscopy, XRD and thermal analysis. The engineered chitosan derivative exhibited superior sorption capacity for selected cations than the pristine chitosan. The nonlinear and linear relapse examinations were utilized for every one of the three models: the Freundlich, Langmuir, and Temkin. In agreement with linear and nonlinear relapse, the Langmuir model type 1 gave the minimal estimations of the error compared with the Temkin and Freundlich models, and fitted well to the test information in comparison to the other two models. The four diverse types of the Langmuir isotherm yield various estimations of error and parameters, which is expected to change the nonlinear equations into a linear equation, and thus influence the appropriation of errors. In the event of a nonlinear technique, there were no issues related to changing the nonlinear equation to the linear form; every one of the three models gave lower estimations of errors when utilizing the nonlinear strategy.

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